ASTM B976 ACCR

ACCR

Aluminum Conductor Composite Reinforced Overhead Conductor

ASTM B976 / IEEE 738 · Up to 500 kV AC · −40…+210 °C industrial ACCR construction

ASTM B976 / IEEE 738 | **Up to 500 kV AC** | **−40…+210 °C**



Application

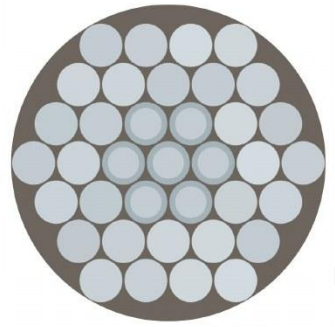
Aluminum Conductor Composite Reinforced Overhead Conductor (ACCR) engineered to ASTM B976 / IEEE 738 for Up to 500 kV AC service across −40…+210 °C, featuring al_2o_3 metal-matrix composite (mmc) core and heat-resistant al-zr outer stranding layers with

Typical uses: High-Voltage Grid & Substation Interconnects, Wind, Solar & Hydro Power Evacuation, Utility Overhead & Underground Distribution, Industrial Power Infrastructure, Metallurgical, Glass & Ceramic Furnaces

Construction



ACCR TEBAOFLEX.COM



Cross-section, not to scale

1	Al_2O_3 metal-matrix composite (MMC) core	ASTM B976 / IEEE 738
2	Heat-resistant Al-Zr outer stranding layers	ASTM B976 / IEEE 738

Technical data

Typical values

Rated voltage / duty	Up to 500 kV AC (ASTM B976 / IEEE 738)	**Conductor construction**	Al_2O_3 metal-matrix composite (MMC) core — Stranded continuous alumina ceramic fiber in pure aluminum matrix core wires
Primary insulation / dielectric	Heat-resistant Al-Zr outer stranding layers — Concentric stranded aluminum-zirconium (AT1 / AT2) thermal-resistant outer wires (+210 °C)	**Continuous operating temperature**	−40…+210 °C per ASTM B976 / IEEE 738
Short-circuit / peak thermal limit	+160 °C to +250 °C (5 s adiabatic limit depending on dielectric class)	**Minimum installation temperature**	−5 °C (thermoplastic) / −25 °C (cross-linked or elastomer) / −40 °C (metallic)
Outer protection / covering	Heat-resistant Al-Zr outer stranding layers — Concentric stranded aluminum-zirconium (AT1 / AT2) thermal-resistant outer wires (+210 °C)	**Minimum bending radius**	20 × OD (installed / static routing)
Layer count & geometry	2 concentric/structural layers verified by cross-section inspection	**Environmental & chemical durability**	Engineered for industrial service in accordance with ASTM B976 / IEEE 738
RoHS & REACH compliance	RoHS 2 (2011/65/EU + 2015/863) & REACH SVHC compliant	**Standards**	ASTM B976 / IEEE 738

Sizes

10 standard constructions

Tick the sizes you need and send this page to info@tebaoflex.com or WhatsApp +86 185 9591 3361.

Order designation	Nominal area	Stranding	Outer Ø ≈ mm	Weight ≈ kg/km	Rated tensile kN ≈	Min. sheave R mm
ACCR Standard Transmission & Distribution Schedule (−40…+210 °C) 10 sizes						
☐ **ACCR 50 mm²**	50 mm²	7/3.00 mm	9.0	138	14.5	180
☐ **ACCR 95 mm²**	95 mm²	19/2.52 mm	12.6	262	28.2	252
☐ **ACCR 120 mm²**	120 mm²	19/2.85 mm	14.3	334	36.4	286
☐ **ACCR 150 mm²**	150 mm²	26/2.70 + 7/2.10	17.1	546	53.8	342
☐ **ACCR 185 mm²**	185 mm²	26/3.00 + 7/2.33	19.0	674	65.2	380
☐ **ACCR 240 mm²**	240 mm²	26/3.44 + 7/2.68	21.8	885	84.5	436
☐ **ACCR 300 mm²**	300 mm²	26/3.86 + 7/3.00	24.5	1,110	104.2	490
☐ **ACCR 400 mm²**	400 mm²	54/3.08 + 7/3.08	27.7	1,432	126.0	554
☐ **ACCR 500 mm²**	500 mm²	54/3.44 + 7/3.44	31.0	1,790	156.5	620
☐ **ACCR 630 mm²**	630 mm²	54/3.86 + 19/2.32	34.8	2,245	194.0	696

– Custom kcmil/code-word sizes, grease-filled corrosion protection and non-specular surface finishes available per ASTM B976 / IEEE 738.

DC resistance & continuous current ratings

6 sizes

Nominal area	Max. DC R_{20} Ω/km	Continuous current A ≈	Operating temp.
50 mm²	0.578	210	−40…+210 °C
95 mm²	0.304	320	−40…+210 °C
150 mm²	0.192	435	−40…+210 °C
240 mm²	0.119	590	−40…+210 °C
400 mm²	0.072	820	−40…+210 °C
630 mm²	0.046	1,080	−40…+210 °C

– Ampacity calculated per IEEE 738 (0.6 m/s wind, 40 °C ambient, 0.5 solar absorptivity / emissivity).

Standards and approvals

- ASTM B976 Compliant
- EN 10204 3.1 Routine Test Certificate
- CE, RoHS 2 (2011/65/EU) & REACH

Certifications

Management systems: ISO 9001, ISO 14001, ISO 45001

Request a quotation

Send the size, length and destination. An application engineer replies within 2 business hours.

WhatsApp / phone
+86 185 9591 3361

Email
info@tebaoflex.com

Web
tebaoflex.com/cables/accr-aluminum-conductor-composite-reinforced

Typical values for this cable type, based on ASTM B976 / IEEE 738. Values for your order are confirmed in the quotation. Subject to change without notice. Jiangsu Tebaoflex Special Cable Co., Ltd., Taicang, Jiangsu, China.